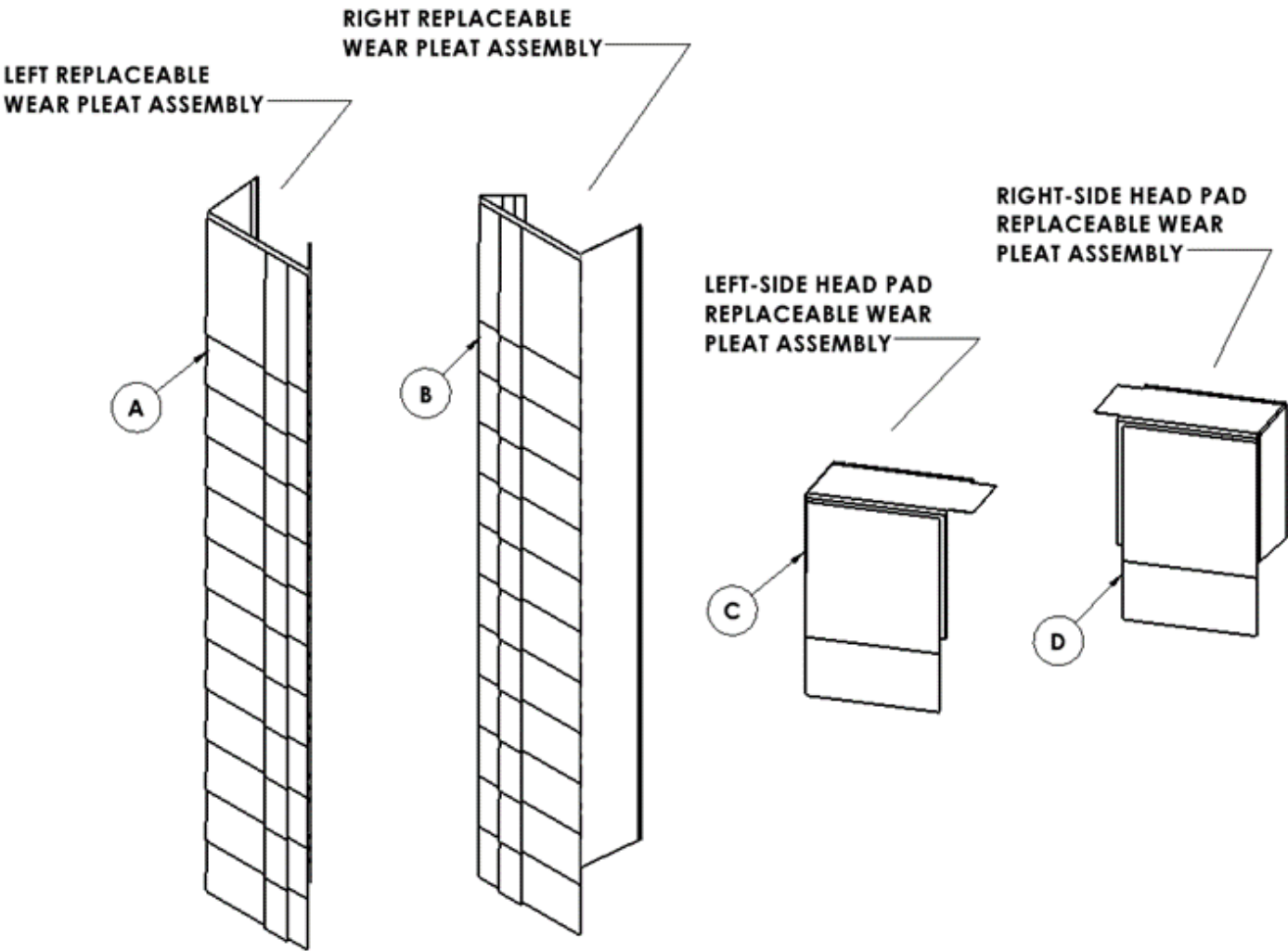


FOREVERSEAL FOAM PAD (FP) DOCK SEAL REPLACEABLE WEAR PLEATS INSTALLATION INSTRUCTIONS



(Right or left — read from outside facing building)

PARTS LIST



ITEM NO.	DESCRIPTION	QTY
A	LEFT REPLACEABLE WEAR PLEAT ASSEMBLY	1
B	RIGHT REPLACEABLE WEAR PLEAT ASSEMBLY	1
C	LEFT-SIDE HEAD PAD REPLACEABLE WEAR PLEAT ASSEMBLY	1
D	RIGHT-SIDE HEAD PAD REPLACEABLE WEAR PLEAT ASSEMBLY	1

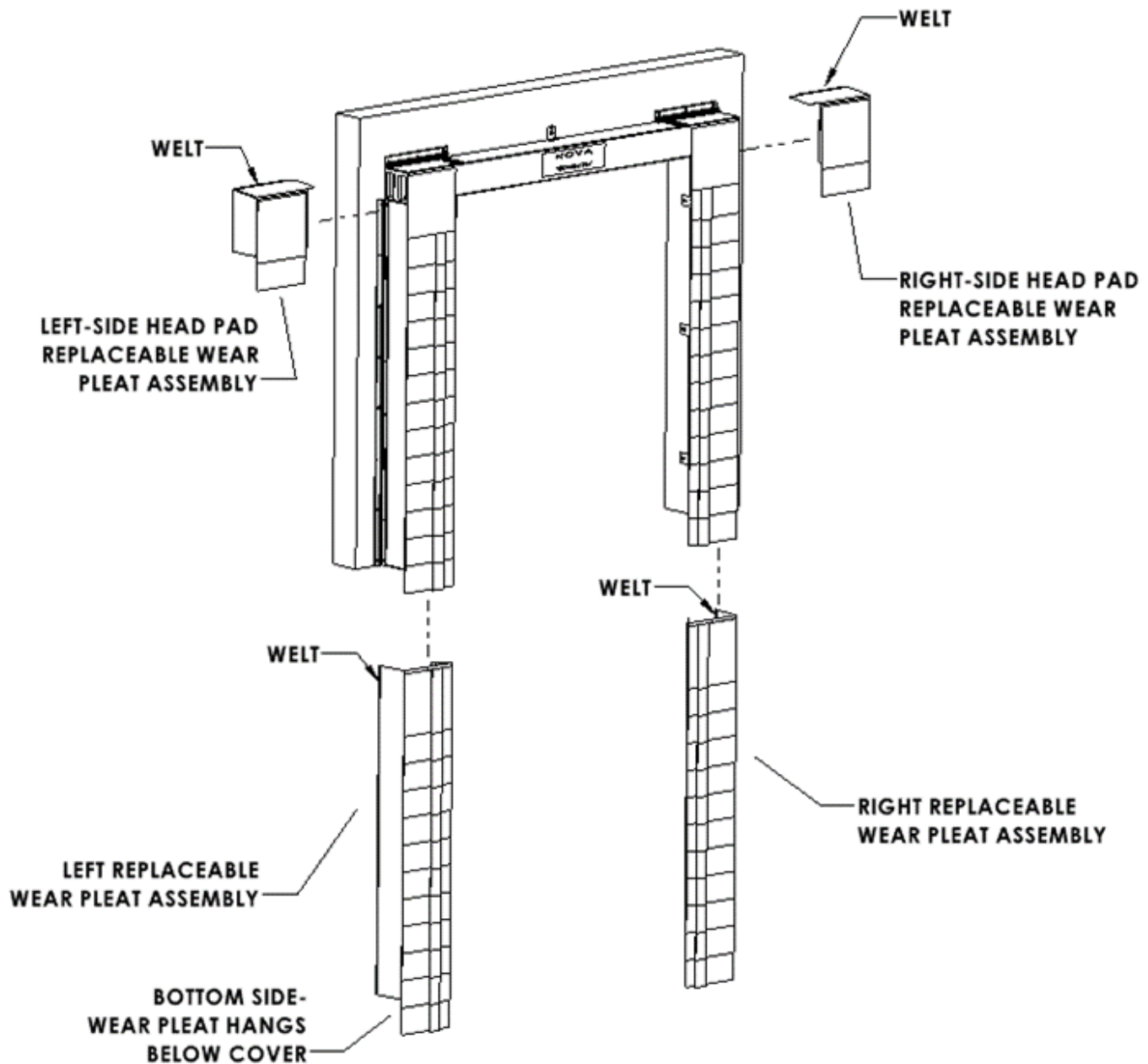


FIGURE 1

1. INSTALL THE RIGHT REPLACEABLE WEAR PLEAT ASSEMBLY (B) ON THE RIGHT SIDE PAD:

- a. Open the Velcro® flap on the inside of the Right-Side Pad Assembly.
- b. To expose the Velcro®, pull the Velcro® flap back and use masking tape to secure the flap open.
- c. Take the Right Replaceable Wear Pleat Assembly (B) and slide the welt side up into the bottom of the Long Bracket opening (Figure 1, Figure 2, Figure 3 & Figure 4). Slide it upward until the bottom Wear Pleat on the Right Replaceable Wear Pleat Assembly is aligned directly in front of the bottom Wear Pleat on the Right-Side Pad.

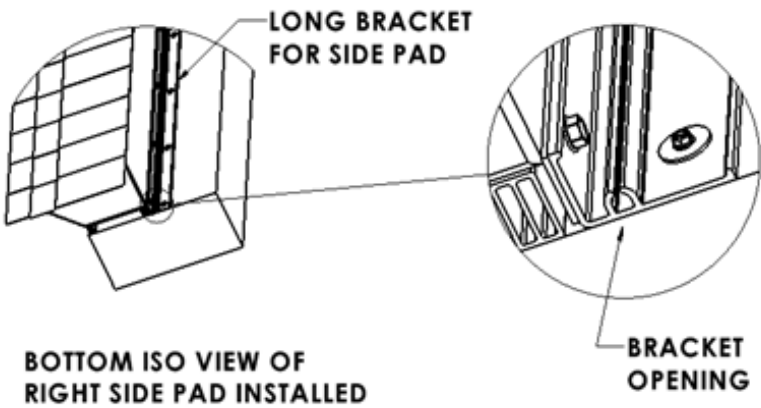


FIGURE 2

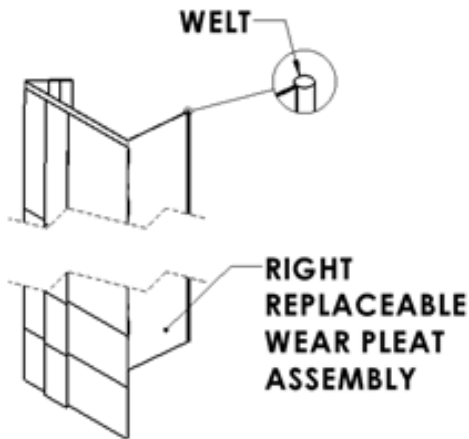


FIGURE 3

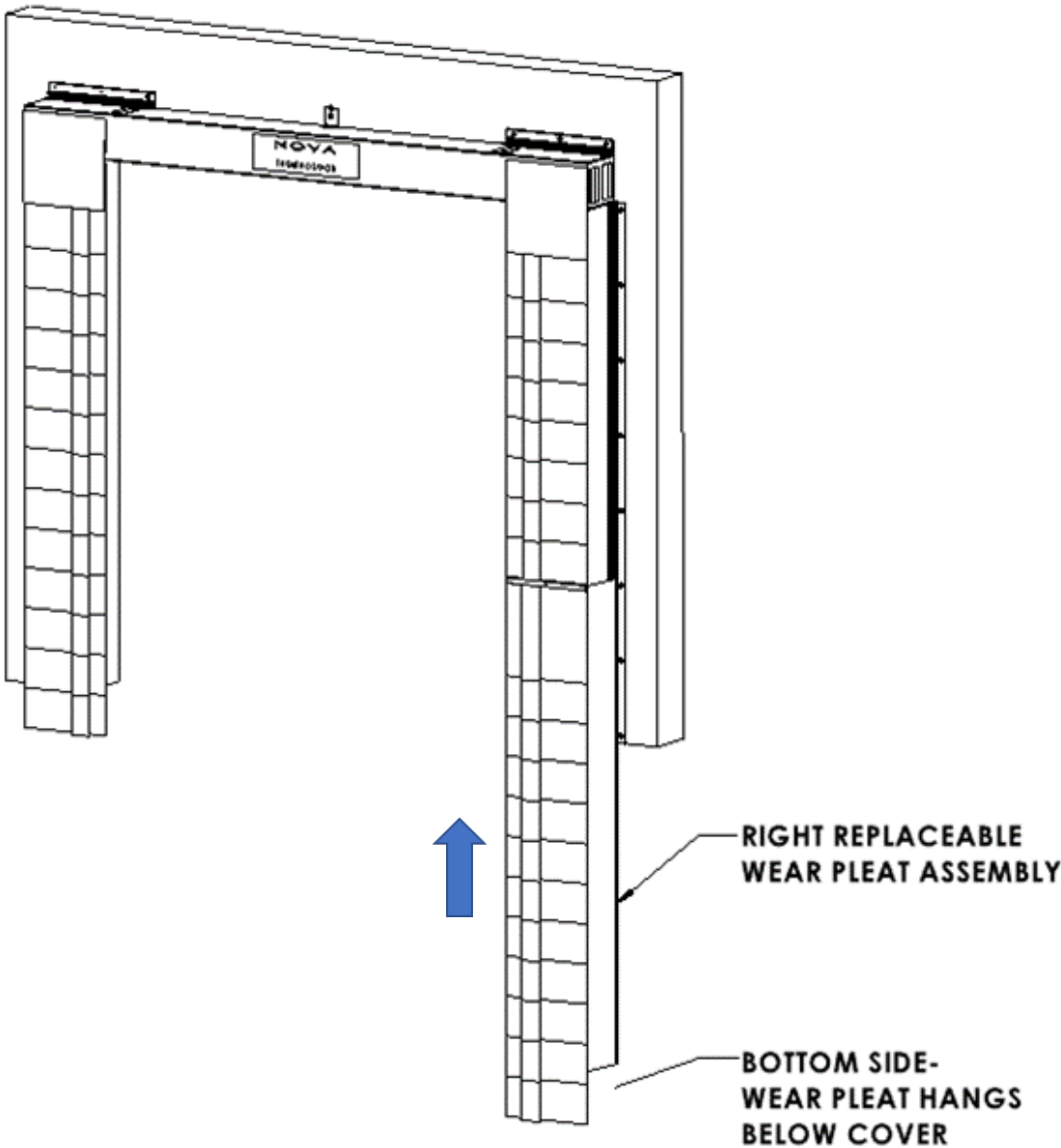


FIGURE 4

- d. Once the Right Replaceable Wear Pleat Assembly (B) is in vertical position, pull the Velcro® side outward (away from the building) and then wrap it tightly around the side pad. Then, secure the Velcro® on the Right Replaceable Wear Pleat Assembly to the Velcro® on the inside face of the side pad.
 - e. Once the Right Replaceable Wear Pleat Assembly (B) is firmly secured, remove the tape from the Velcro® flap on the Right-Side Pad and fold the Velcro® flap back onto the top of the Right Replaceable Wear Pleat Assembly.
- 2. INSTALL LEFT REPLACEABLE WEAR PLEAT ASSEMBLY (A) ON THE LEFT-SIDE PAD:** Repeat Step 1 process for installing the Left Replaceable Wear Pleat Assembly (A).
 - 3. INSTALL THE RIGHT-SIDE HEAD PAD REPLACEABLE WEAR PLEAT ASSEMBLY (D) ON THE RIGHT END OF THE HEAD PAD:**
 - a. Remove the 2 pieces of Velcro® Loop on the top of the Head Pad.

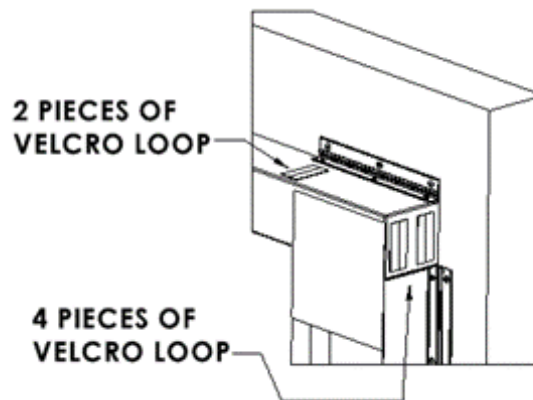


FIGURE 5

- b. Remove the 4 pieces of Velcro® Loop on the right end of the Head Pad.
- c. Take the Right-Side Head Pad Replaceable Wear Pleat Assembly (D) and insert the welt horizontally into the outer end of the Short Bracket w/Seal (Figure 6).

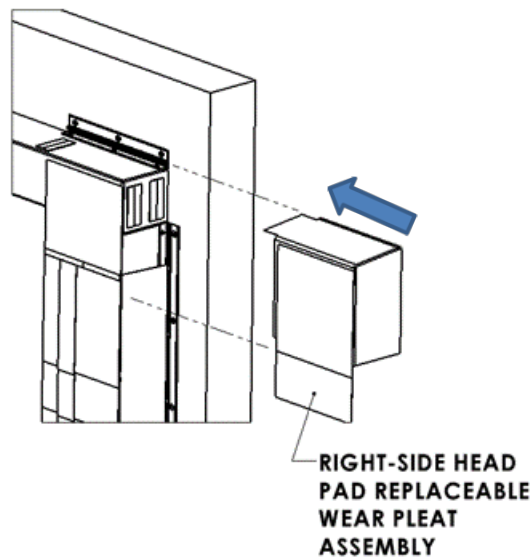


FIGURE 6

- d. Pull the Right-Side Head Pad Replaceable Wear Pleat Assembly (D) inward (toward the center of the Head Pad) until the end comes in contact with the end of the Head Pad (Figure 7).

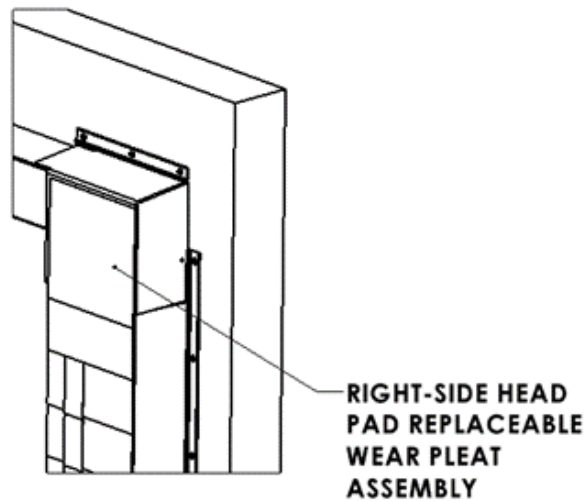


FIGURE 7

- e. Firmly press the end of the Right-Side Head Pad Replaceable Wear Pleat Assembly (D) so the end Velcro® firmly attaches to the Velcro® on the end of the Head Pad.
 - f. Next secure the Velcro® on top of the Head Pad.
- 4. INSTALL THE LEFT-SIDE HEAD PAD REPLACEABLE WEAR PLEAT ASSEMBLY (C) ON THE LEFT SIDE OF THE HEAD PAD:** Repeat Step 3 process for the installation of the Left-Side Head Pad Replaceable Wear Pleat Assembly (C).

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